



浙江华海药业股份有限公司

HUHHNI ZHEJIANG HUHHNI PHARMACEUTICAL CO.,LTD.

中国 浙江 临海 杜桥 川南  
CHUANNAN, DUQIAO, LINHAI  
ZHEJIANG 317016, CHINA.  
Tel: +86(576)85010288  
Fax: +86(576)85991062

Email: sales@huahai pharm.com  
http://www.huahai pharm.com

## CERTIFICATE OF ANALYSIS

Page 1 of 1

|                            |                                                                                                                                                                                                                                               |                          |                                                   |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------------------------------------------------|
| Product Name               | Levetiracetam                                                                                                                                                                                                                                 |                          |                                                   |
| Batch No.                  | D5294-18-189                                                                                                                                                                                                                                  | Batch Size               | 1554.56Kg                                         |
| Batch Type                 | Commercial                                                                                                                                                                                                                                    | Report Date              | 2018-8-28                                         |
| Retest Date                | 2021-7                                                                                                                                                                                                                                        | Storage Condition        | Preserve in well-closed containers.               |
| Manufacture Date           | 2018-8-21                                                                                                                                                                                                                                     | Manufacture Site         | Chuannan, Duqiao, Linhai, Zhejiang 317016, China. |
| Reference                  | USP                                                                                                                                                                                                                                           |                          |                                                   |
| Test Items                 | Specifications                                                                                                                                                                                                                                | Results                  |                                                   |
| Description                | White crystalline powder                                                                                                                                                                                                                      | White crystalline powder |                                                   |
| Identification             | 1) The infrared absorption spectrum is concordant with the reference spectrum obtained with Levetiracetam RS.                                                                                                                                 | Conform                  |                                                   |
|                            | 2)The retention time of the major peak for levetiracetam from the sample solution corresponds to that of the levetiractem S-enantiomer from the System suitability solution, as obtained in the test for Limit of levetiracetam R-enantiomer. | Conform                  |                                                   |
| Water (KF)                 | ≤0.5%                                                                                                                                                                                                                                         | <0.1%                    |                                                   |
| Residue on Ignition        | ≤0.1%                                                                                                                                                                                                                                         | <0.1%                    |                                                   |
| R-enantiomer(HPLC)         | ≤0.8%                                                                                                                                                                                                                                         | N.D                      |                                                   |
| *Organic Impurities (HPLC) | **Levetiracetam acid≤0.3%                                                                                                                                                                                                                     | <LOD(LOD:0.015%)         |                                                   |
|                            | Any individual unspecified impurity≤0.05%                                                                                                                                                                                                     | <LOQ(LOQ:0.007%)         |                                                   |
|                            | Total Impurities≤0.4%                                                                                                                                                                                                                         | <LOQ                     |                                                   |
| Residual solvents (GC)     | Acetone≤5000ppm                                                                                                                                                                                                                               | 273ppm                   |                                                   |
|                            | Dichloromethane≤600ppm                                                                                                                                                                                                                        | N.D                      |                                                   |
|                            | Toluene≤890ppm                                                                                                                                                                                                                                | <LOD(LOD:0.3ppm)         |                                                   |
| Assay (HPLC)               | 98.0%~102.0%<br>(Calculated on anhydrous and solvent-free basis)                                                                                                                                                                              | 100.3%                   |                                                   |
| Conclusion                 | Complies with USP                                                                                                                                                                                                                             |                          |                                                   |

\*Pyridin-2-ol, USP related compound A ((S)-N-(1-Amino-1-oxobutan-2-yl)-4-chlorobutanamide) and USP related compound B ((S)-2-aminobutanamide hydrochloride) are process related and are not possible to appear per Huahai's synthetic route, therefore no test required for these three process impurities for Huahai's Levetiracetam drug substance.  
\*\*Levetiracetam acid: (S)-2-(2-Oxopyrrolidin-1-yl)butanoic acid. Included in the Total impurities limit.

Signature: Fengtingjin (QC manager)

Issued Date: 2018.08.28

Signature: lyj (QA manager)

Issued Date: 2018.08.29

Q/ZHH QC-075-2