

Code	Article	Batch Number	Quantity	Rev.	Reference	
1457-0	MORFINA SOLFATO	2302000205	100000 G	8	Ph. Eur c.e. + CEP	
Supplier	Supplier Batch	Manufacturer	Manufacturing	Inspection Lot	Retest date	Expiry date
MACFARLAN SMITH LIMITED	22-00282	MACFARLAN SMITH LIMITED	10 2022	10000018872	09 2027	09/2027
Tests		Specification		Units	Results	
NIR identification		positive		----	Complies	
Appearance		white or almost white, crystalline powder		----	Complies	
Solubility		soluble in water, very slightly soluble in ethanol (96 per cent), practically insoluble in toluene		----	Complies	
Identification A		according to morphine sulfate CRS		----	Complies	
Identification E		it gives the reaction of sulfates (Eur.Ph. 2.3.1)		----	Complies	
Appearance of solution		solution S is clear and not more intensely coloured than reference solution Y6 or BY6		----	Complies	
Acidity or alkalinity		according to Eur.Ph.		----	Complies	
Specific optical rotation		≥ -110	≤ -107	(°)	-109	
Impurity B			≤ 0.4	% w/w	0.02	
Impurity C			≤ 0.2	% w/w	<0.05	
Impurity E			≤ 0.2	% w/w	<0.05	
Impurity A			≤ 0.2	% w/w	0.07	
Impurity D			≤ 0.2	% w/w	0.08	
Impurity F			≤ 0.2	% w/w	<0.05	
Any other unspecified impurity			≤ 0.10	% w/w	<0.050	
Total impurities			≤ 1.0	% w/w	0.17	
Iron		maximum 5		ppm	Complies	
Water		≥ 10.4	≤ 13.4	% w/w	12.0	
Sulphated ash			≤ 0.1	% w/w	0.00	
Ethanol			≤ 5000	ppm	0	
Methanol			≤ 3000	ppm	0	
Content (anhydrous substance)		≥ 98.0	≤ 102.0	% w/w	99.0	
Total aerobic microbial count (TAMC)			≤ 1000	cfu/g	<10	
Total yeast and mould count (TYMC)			≤ 100	cfu/g	<10	

JUDGEMENT: APPROVED

Electronic Signature performed by:

Quality Control Manager - QP Deputy
Oreste Rendace

Date: 09/03/2023 09:35:36

The signature above is an electronic signature whose value falls exclusively within the company boundaries; in the event that the true copy of the original electronic record (signed electronically) has to pass these boundaries, it must be signed manually, followed by the date of printing of the document.

Certificate of Analysis

Product Morphine Sulfate Grade BP, PhEur, USP		Manufacturing Lot No. 22-00282
Date of Manufacture Oct 2022	Retest Date Sep 2027	Product Code 300311

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Test	Specification	Result
Appearance	White to almost white crystalline powder	White crystalline powder
Solution Colour	Clear, not more intensely coloured than Y6 or BY6	Clear, not more intensely coloured than Y6 or BY6
Identification	Complies with test	Complies with test
Identification by IR	Complies with test	Complies with test
Acidity [PhEur]	Not more than 0.2ml of 0.02M Sodium Hydroxide or 0.02M Hydrochloric Acid	Complies with test
Sulfated Ash (Residue on Ignition)	Not more than 0.1%	Not more than 0.1%
Specific Optical Rotation [PhEur]	-107° to -110° (anhydrous solvent free basis)	-108.7 °
Related Substances (HPLC)		
Impurity A	≤ 0.1%	0.07 %
Impurity B	≤ 0.1%	<0.05 %
Impurity C	≤ 0.1%	<0.05 %
Impurity D	≤ 0.1%	0.09 %
Impurity E	≤ 0.1%	<0.05 %
Impurity F	≤ 0.1%	<0.05 %
Unspecified Impurity (Each)	≤ 0.10 %	<0.05 %
Total Impurities	≤ 1.0%	0.16 %
Residual Solvents		
Ethanol	Ethanol ≤ 0.5% [5000ppm]	5 ppm
Methanol	Methanol ≤ 0.1% [1000ppm]	0 ppm
Water (KF)	10.4% to 13.4%	11.9 %
Iron	Not more than 5ppm	Not more than 5ppm
Assay [PhEur]	98.0% to 102.0% (anhydrous solvent free basis)	99.9 %
Particle Size	0% greater than 400 micron	0% Greater than 400µ

Certificate of Analysis

Product Morphine Sulfate Grade BP, PhEur, USP		Manufacturing Lot No. 22-00282
Date of Manufacture Oct 2022	Retest Date Sep 2027	Product Code 300311

Test	Specification	Result
Specific Optical Rotation [USP]	-107° to -109.5° (anhydrous solvent free basis)	-109.0 °
Acidity [USP]	Not more than 0.5ml of 0.020N Sodium Hydroxide	Complies with test
Chloride	Complies with test	Complies with test
Ammonium Salts	Complies with test	Complies with test
Limit of Foreign Alkaloids	Complies with test	Complies with test
Assay [USP]	98.0% to 102.0% (anhydrous solvent free basis)	99.5 %
Bacterial Endotoxins	Less than 7 EU/mg	<0.0159114 EU/mg

Name and TitleSignatureDate

Approved By:

Ronak Joshi

This is an electronic signature.

17-Jan-23 3:50:27PM

Senior QA Officer

Complies with the current monograph of : **BP, PhEur, USP**Certificate of Suitability **R1-CEP 2001-239-Rev 06**

The above lot was processed, tested, and packaged in compliance with Company Quality Standards, cGMPs and other applicable regulations.