



CERTIFICATE OF ANALYSIS

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DEXMEDETOMIDINE HYDROCHLORIDE

Product Number: 127203
Batch Number: 1409815
Order Number: 80344239
Customers Purchase Order Number: Order B29-540129-000-CF

Customers Batch Number: 1406301
Date of Manufacture: 23.06.2011
Date of Expiration: 21.06.2016
Storage: Room temp. +15...25°C
Specification: 10009974-01 (Mat:127203) 25.03.2010

Manufacturing site: Fermion Oy, Oulu site, Finland

TESTS	METHOD	REQUIREMENTS	RESULTS
Appearance	108870-1	almost white powder	white powder
Identification, IR	100310-1	white powder	positive
Identification, chlorides	108870-1	positive	positive
Identification, HPLC	108870-1	positive	positive
Clarity of solution	108870-1	clear	clear
Colour of solution	108870-1	colourless	colourless
Loss on drying	108870-1	nmnt 1.0 %	0.9 %
Sulphated ash	108870-1	nmnt 0.1 %	nmnt 0.1 %
Heavy metals	108870-1	nmnt 20 ppm	nmnt 20 ppm
pH	108870-1	4.7 - 5.7	5.2
Residual solvents, ethyl acetate	108870-1	nmnt 0.3 %	0.0 %
Residual solvents, isopropyl alcohol	108870-1	nmnt 0.1 %	0.0 %
Optical purity, levomedetomidine HCl	108870-1	nmnt 1.0 %	0.3 %
Organic impurities, any unspecified	108870-1	nmnt 0.1 %	0.0 %
Organic impurities, total unspecified	108870-1	nmnt 0.3 %	0.0 %
Assay, calculated on dried basis	108870-1	98.0 % - 102.0 %	99.9 %

Orion Corporation

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Code # HS094
Lot # 08-001-08-00
P.O. 540129

Received Date: 08/01/11

P. Aguilera 8/01/11



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DEXIMETOMIDINE HYDROCHLORIDE

Product Number: 127203
Batch Number: 1408815
Order Number: 80344299
Customers Purchase Order Number: Order 829-540129-000-CF

TESTS	METHOD	REQUIREMENTS	RESULTS
Assay of chloride, calc. on dried basis	108870-1	14.7 % - 15.3 %	15.0 %
Bacterial endotoxins	100598-1	less than 700 EU/mg	less than 700 EU/mg
Bacterial endotoxins	100598-1	nmt 20 IU/mg	nmt 20 IU/mg
Total combined yeasts/moulds count	113391-2	nmt 100 /g	< 100 /g
Total aerobic microbial count	113391-2	nmt 1000 /g	< 1000 /g

The batch has been manufactured, including packaging and quality control, in accordance with the requirements of the Marketing Authorisation and in compliance with current Good Manufacturing Practices. The batch complies with the agreed specification and has been released for dispatch, sale and marketing by a Qualified Person.

Electronically approved 22.07.2011 11:28:02 by Nina Järveläinen

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Hospira, Inc.
Hwy 301 North
Rocky Mount, NC 27801

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CERTIFICATE OF ANALYSIS

Drug Name:	Dexmedetomidine Hydrochloride	Specification Date:	02/04/09
Code Number:	HS094	Date Received:	08/01/11
Lot Number:	08-001-DP-00	Date Released:	08/09/11
Vendor:	Fermion Oy	Vendor Lot Number:	1409815
Vendor Site:	Oulu, Finland	Testing from:	08/06/00-08/09/11
		Retest Date:	07/31/13

<u>Test</u>	<u>Specification</u>	<u>Result</u>
A. Appearance	Almost white to white powder	Almost white to white powder
B. Dexmedetomidine (HPLC)	Not less than 98.0 % and not more than 102.0% by weight, of C13 H17 N2 C1, on a dried basis	100.8 %
C. Color of solution	Colorless	Colorless
D. Clarity of Solution	Clear	Clear
E. Chloride (titration)	Not less than 14.7 and not more than 15.3 percent by weight, chloride, on a dried basis	15.0%
F. Identification (IR)	Sample and standard spectra exhibit maxima only at the same wavelengths	Sample and standard spectra exhibit maxima only at the same wavelengths
G. Identification Chloride	Meets test requirements	Meets test requirements
H. Identification (chiral HPLC)	Meets test requirements	Meets test requirements
I. Optical purity (% Levomedetomidine HCl)	Not more than 1.0%	0.3%
J. Related substance (HPLC)	Single largest not more than 0.10% Total not more than 0.30%	None detected None detected



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		Retest Date:	07/31/13

<u>Test</u>	<u>Specification</u>	<u>Result</u>
K. pH (0.02% water solution with KCl)	Between 4.7 and 5.7	5.4
L. Loss on drying	Not more than 1.0 percent	0.8%
M. Residue on ignition	Not more than 0.10 percent	0.00%
N. Residual solvents		
Isopropanol	Not more than 0.10 percent	None detected
Ethyl Acetate	Not more than 0.30 percent	0.00%
O. Bacterial Endotoxin	Less than 0.70 EU/mcg	Less than 0.01 EU/mcg
P. Factor		1.00



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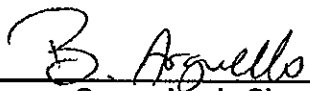
Test

Specification

Result

Hospira, Inc.


Written By


Supervisor's Signature

08/14/11
Date

09/14/11
Date