

## CERTIFICATE OF ANALYSIS

Material / Product	OMEPRAZOLE BP		
Rec. Quantity	7.027 Kg	Material Code	C1/RM/A/0583/1
GRN Number	18/IRM/08/0297	Mfg. Batch No.	OPFP17077
Retest Date	05/09/2019	No. of Containers	1
Mfg. Name	LEE PHARMA LIMITED	Supplier Name	CIRON DRUGS & PHARMACEUT

Specification No.	.	AR Number	18/IRM/08/297
Sampled Date	01/09/2018	Sample Number	RM00955
Analysis Category	Raw Material	Approved Date	05/09/2018
Date of Mfg.	01/10/2017	Expiry Date	30/09/2022
Sampled by	Mr. Ratish Gaikwad Gaikwad	Sampled Quantity	20 gr.
Pharmacopeia Ref	BP		

S No.	Test	Specification Limit	Observation
1	DESCRIPTION	White or almost white powder.	Almost white powder.
2	SOLUBILITY	Very slightly soluble in water, soluble in methylene chloride, sparingly soluble in ethanol (96 per cent) and in methanol. It dissolves in dilute solutions of alkali hydroxides.	Very slightly soluble in water, soluble in methylene chloride, sparingly soluble in ethanol (96 per cent) and in methanol. It dissolves in dilute solutions of alkali hydroxides.
3	IDENTIFICATION BY IR	By IR: The IR spectrum of sample should be concordant with IR spectrum of standard.	The IR spectrum of sample should be concordant with IR spectrum of standard.
4	APPEARANCE OF SOLUTION	Solution S is clear	Solution S is clear
5	IMPURITIES F, G	Maximum 350 ppm for the sum of the contents. The absorbance of solution S determined at 440 nm is not greater than 0.10.	0.094%
6	RELATED SUBSTANCES ( BY HPLC)		
6.1	IMPURITIES D, E	NMT 0.15%	Impurity D=0.12%,Impurity E=0.06%
6.2	UNSPECIFIED IMPURITIES	NMT 0.10%	0.07%
6.3	TOTAL	NMT 0.5%	0.31%

Analysed by	:	Mr. Dhananjay Pawar	Checked by	:	Mr. Bhavik Solanki	Approved by	:	Mr. Sanjay Waghmare
Date	:	05/09/2018	Date	:	05/09/2018	Date	:	05/09/2018
Designation	:	QC Officer	Designation	:	QC Sr. Executive	Designation	:	Manager-QC

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S No.	Test	Specification Limit	Observation
7	LOSS ON DRYING	Maximum 0.2%	0.16%
8	SULPHATED ASH	Maximum 0.1%	0.04%
9	ASSAY	99.0% to 101.0% (dried substance).	100.52%(As is basis),100.68% (Dried basis)

Conclusion :The above raw material complies / does not comply as per laid down BP specification.

Analysed by	:	Mr. Dhananjay Pawar	Checked by	:	Mr. Bhavik Solanki	Approved by	:	Mr. Sanjay Waghmare
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17/2 RM/11/484



Lee Pharma Limited

Factory: Survey No. 10/G-1, Gaddapotharam (Village), Jinnaram (Mandal), Sangareddy (Dist.), Pin code: 502319  
Telangana, India.



Factory: +91-08458-277149/250 Office: +91-40-66170335/336

**CERTIFICATE OF ANALYSIS**

Product	:	Omeprazole EP	Customer name	:	M/s. Ciron drugs & Pharmaceuticals pvt ltd
Batch No.	:	OPFP17077	Date of Manufacture	:	Oct .2017
Batch Size	:	370.0 kg	Date of Retest	:	Sep .2022
A.R.No.	:	CB17698	Date Analyzed	:	31.10.2017
Reference	:	EP	Specification No.	:	SOPFP01
Storage	:	Store in airtight container, protected from light, at a temp. of 2°C to 8°C	Dispatch Quantity	:	10.0 kg

S. No.	TEST	RESULT	SPECIFICATION
1.0	Appearance	Almost white powder.	White or almost white powder.
2.0	Solubility	Very slightly soluble in water, soluble in methylene chloride, sparingly soluble in ethanol (96%) and in methanol. It dissolves in dilute solutions of alkali hydroxides.	Very slightly soluble in water, soluble in methylene chloride, sparingly soluble in ethanol (96%) and in methanol. It dissolves in dilute solutions of alkali hydroxides.
3.0	Identification by IR	IR spectrum of sample is concordant to that of Working standard of Omeprazole.	IR spectrum of sample should be concordant to that of EP CRS/ Working standard of Omeprazole.
4.0	Appearance of solution (2 % w/v solution in MDC)	Solution S is clear	Solution S should be clear
5.0	Absorbance at 440 nm Impurity F and G (Abs.)	0.056	Not more than 0.10 (This limit corresponds to 350 ppm of impurity – F and G)
6.0	Related substances by HPLC (%) a. Impurity – D b. Impurity – E c. Unspecified impurity d. Total impurities	0.02 0.01 0.01 0.04	Not more than 0.15 Not more than 0.15 Not more than 0.10 Not more than 0.5
7.0	Loss on drying (%), w/w (At 60°C for 4 hr)	0.11	Not more than 0.2
8.0	Sulphated ash (%), w/w	0.08	Not more than 0.1

Prepared by: *D.P.*

Date: *14/11/17*

Reviewed by: *B.P.*

Date: *14/11/2017*

Head Quality Control: *A.J.C.*

Date: *14/11/17*

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S. No.	TEST	RESULT	SPECIFICATION
9.0	Assay by potentiometry (% , w/w) (On dried basis)	100.0	Not less than 99.0 and Not more than 101.0
10.0	Residual solvents by GC HS (ppm)		
	10.1 Methanol	15	Not more than 3000
	10.2 Acetone	154	Not more than 3000
	10.3 Toluene	6	Not more than 300
	10.4 Triethylamine	Not detected	Not more than 200

The product CONFORMS to above specifications.

Prepared by: *ASL*

Date: *14/11/17*

Reviewed by: *Ram*

Date: *14/11/2017*

Head Quality Control: *A*

Date: *14/11/17*

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