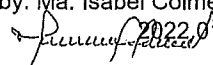
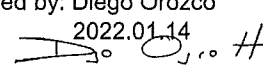
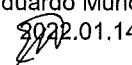
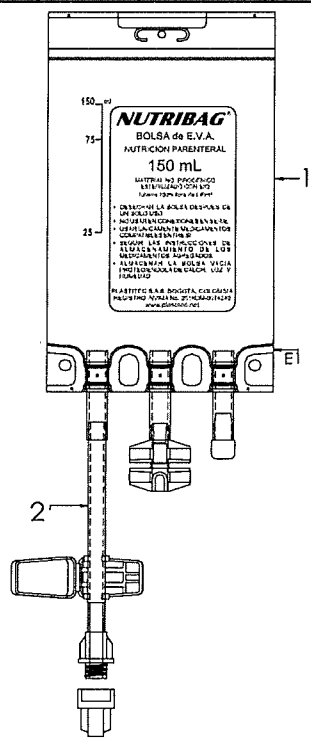


 PLASTITEC PLASTICOS TECNICOS PLANTA PRODUCTOS MEDICO FARMACEUTICOS		MANUAL TECNICO / TECHNICAL MANUAL			FT-DT-1687			
FICHA TECNICA / DATA SHEET BAG 7665		VERSION: 5		PAG / PAGE: 1 OF 1 Documento controlado / Controlled Document				
Elaboró/Prepared by: Ma. Isabel Colmenares Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director Gestion Calidad / Quality Director		Revisó/Reviewed by: Diego Orozco Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director Producción / Production Director			Aprobó/Approved by: Eduardo Muñoz Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director General / General Director			
Molde / Mould: Producto / Product name: BOLSA NUTRIBAG BB 150mL BCT-EE		Plano/Drawing						
Cliente / Customer: VARIOS/SEVERAL		Pais/Country: VARIOS/SEVERAL						
1	MATERIALES / MATERIALS	COD.	OBSER. / NOTES	Sh.A	FOR.	UNID/UNIT	DIM.	CANT./QTY.
1	BOLSA BCT-EE 150mL	5783	FT-DT-0939 v13			unid.		1
2	ENSAMBLE BIG BORE	1151	FT-E-0079 v7			unid.		1
2	MATERIAL EMPAQUE / PACKAGING MATERIALS	COD.	DIMENSION/DIMENSION	UNID/UNIT	CANT./QTY.	# BOLSAS/ BAGS	PESO / WEIGHT Kg	
2.1	CAJA No.5B / BOX No.5B	00096_E	45,0x45,0x22,6	cm	1	50	1	
2.2	PAPEL GRADO MEDICO PLANO / MEDICAL GRADE PAPER	00091_E	20x25	cm	50	50		
2.3	BOLSA PE INTERNA / INTERNAL PE BAG	00109_E	50,8x63,0	un	2	50	0.013	
2.4	BOLSA PE EXTERNA / EXTERNAL PE BAG	00109_E	50,8x63,0	un	2	50	0.013	
2.5	ETIQUETA INTERNA / INTERNAL LABEL	00036_I	2,5X10,0	un	50	50		
2.6	ETIQUETA EXTERNA / EXTERNAL LABEL	00037_I	5,0X10,0	un	1	50		
2.7	CINTA TRANSPARENTE / TRANSPARENT TAPE	00022_E	2"	m	0.25	50		
2.8	CINTA IMPRESA / PRINTED TAPE	00105_E	2"	m	3.8	50		
3	CONTROL DIMENSIONAL/ DIMENSIONAL CONTROL	Measure	PARAMETRO/PARAMETER mm					
3.1	Longitud Externa / External Length	NA	NA					
3.2	Ancho / Flat Width	NA	NA					
3.3								
3.4								
3.5								
3.6								
3.7								
4	PRUEBAS/TEST	NORMA INTERNA / INTERNAL STANDARD						
4.1	Prueba Estallido / Burst Test	NA						
4.2	Prueba Hermeticidad / Hermeticity Test	NA						
4.3	Prueba Rasgado / Tear off test	NA						
4.4	Prueba de Partículas / Particle Test	NA						
4.5	Prueba de Impresión / Printing Test	NA						
5	OBSERVACIONES / NOTES							
5.1	Verificar integridad de empaque antes de usar / Verify packaging's integrity before use.							
5.2								
5.3	Almacenamiento / storage: Temperatura / Temperature 15-30 °C - Humedad							
5.4	relativa hasta / relative humidity up to 80%							
5.5								
5.6								
5.7								
5.8								
5.9								
5.10								



2022 FNE 14

AZUL EN EL ORIGINAL

2023 FNE 10

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FT-DT-1687-5