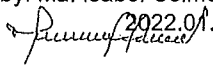
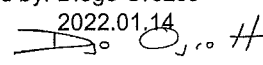
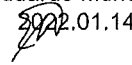
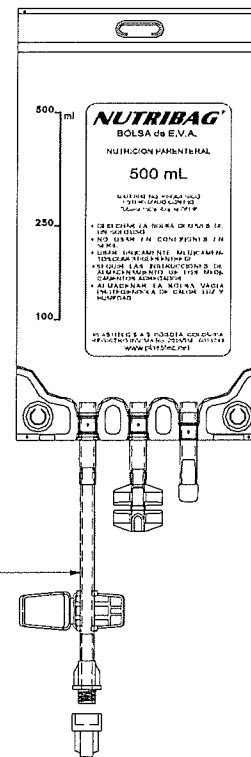


 PLASTITEC PLASTICOS TECNICOS PLANTA PRODUCTOS MEDICO FARMACEUTICOS		MANUAL TECNICO / TECHNICAL MANUAL		FT-DT-1689	
Elaboró/Prepared by: Ma. Isabel Colmenares Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director Gestion Calidad / Quality Director		Revisó/Reviewed by: Diego Orozco Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director Producción / Production Director		Aprobó/Approved by: Eduardo Muñoz Fecha/Date: 2022.01.14 Firma/Sgnt:  Position: Director General / General Director	
Molde / Mould: Producto / Product name: BOLSA NUTRIBAG BB 500mL BCT-EE		Plano/Drawing: Pais/Country: VARIOS/SEVERAL		Pais/Country: VARIOS/SEVERAL	
1 MATERIALES / MATERIALS		COD.		OBSE. / NOTES	
2 MATERIAL EMPAQUE / PACKAGING MATERIALS		COD.		DIMENSION/DIMENSION	
3 CONTROL DIMENSIONAL/ DIMENSIONAL CONTROL		Measure		PARAMETRO/PARAMETER mm	
4 PRUEBAS/TEST		NORMA INTERNA / INTERNAL STANDARD		5 OBSERVACIONES / NOTES	
1 BOLSA BCT-EE 500mL		5785		FT-DT-0941 v11	
2 ENSAMBLE BIG BORE		1151		FT-E-0079 v7	
2.1 CAJA No.5B / BOX No.5B		00096_E		45,0x45,0x22,6	
2.2 PAPEL GRADO MEDICO PLANO / MEDICAL GRADE PAPER		00091_E		40x25	
2.3 BOLSA PE INTERNA / INTERNAL PE BAG		00109_E		50,8x63,0	
2.4 BOLSA PE EXTERNA / EXTERNAL PE BAG		00109_E		50,8x63,0	
2.5 ETIQUETA INTERNA / INTERNAL LABEL		00036_I		2.5X10.0	
2.6 ETIQUETA EXTERNA / EXTERNAL LABEL		00037_I		5.0X10.0	
2.7 CINTA TRANSPARENTE / TRANSPARENT TAPE		00022_E		2"	
2.8 CINTA IMPRESA / PRINTED TAPE		00105_E		2"	
3.1 Longitud Externa / External Length		NA		NA	
3.2 Ancho / Flat Width		NA		NA	
3.3		NA		NA	
3.4		NA		NA	
3.5		NA		NA	
3.6		NA		NA	
3.7		NA		NA	
4.1 Prueba Estallido / Burst Test		NA		NA	
4.2 Prueba Hermeticidad / Hermeticity Test		NA		NA	
4.3 Prueba Rasgado / Tear off test		NA		NA	
4.4 Prueba de Partículas / Particle Test		NA		NA	
4.5 Prueba de Impresión / Printing Test		NA		NA	
5.1 Verificar integridad de empaque antes de usar / Verify packaging's integrity before use.		NA		NA	
5.2 Almacenamiento / storage: Temperatura / Temperature 15-30 °C - Humedad relativa hasta / relative humidity up to 80%		NA		NA	
5.3		NA		NA	
5.4		NA		NA	
5.5		NA		NA	
5.6		NA		NA	
5.7		NA		NA	
5.8		NA		NA	
5.9		NA		NA	
6.0		NA		NA	
6.1		NA		NA	



2022 ENE 14
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