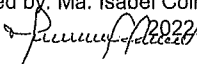
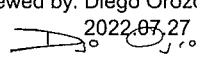
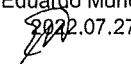
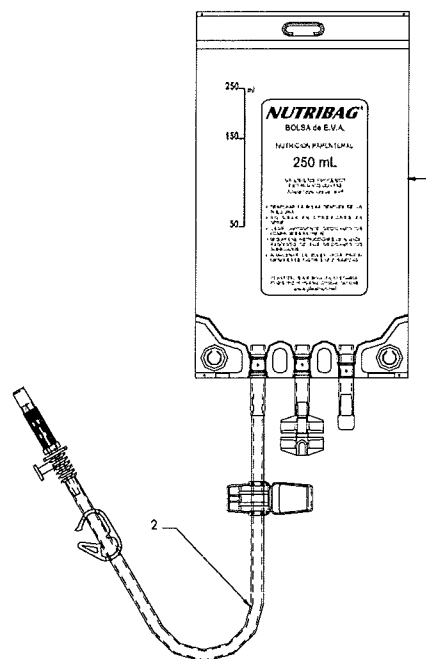


|                                                                                                                                                                                                                               |  |                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
|  <b>PLASTITEC</b><br>PLASTICOS TECNICOS<br>PLANTA PRODUCTOS<br>MEDICO FARMACEUTICOS                                                           |  | <b>MANUAL TECNICO / TECHNICAL MANUAL</b>                                                                                                                                                                          |  | <b>FT-DT-0949</b>                                                                                                                                                                                              |  |
| FICHA TECNICA / DATA SHEET BAG 5791                                                                                                                                                                                           |  | VERSION: 11                                                                                                                                                                                                       |  | PAG / PAGE: 1 OF 1<br>Documento controlado / Controlled Document                                                                                                                                               |  |
| Elaboró/Prepared by: Ma. Isabel Colmenares<br>Fecha/Date: 2022.07.27<br>Firma/Sgt: <br>Position: Director Gestion Calidad / Quality Director |  | Revisó/Reviewed by: Diego Orozco<br>Fecha/Date: 2022.07.27<br>Firma/Sgt: <br>Position: Director Producción / Production Director |  | Aprobó/Approved by: Eduardo Muñoz<br>Fecha/Date: 2022.07.27<br>Firma/Sgt: <br>Position: Director General / General Director |  |
| Molde / Mould:<br>Producto / Product name: <b>BOLSA NUTRIBAG T 250mL BCT-EE</b>                                                                                                                                               |  | Plano/Drawing:                                                                                                                                                                                                    |  | Pais/Country: <b>VARIOS/SEVERAL</b>                                                                                                                                                                            |  |
| Cliente / Customer: <b>VARIOS/SEVERAL</b>                                                                                                                                                                                     |  | Pais/Country: <b>VARIOS/SEVERAL</b>                                                                                                                                                                               |  | Pais/Country: <b>VARIOS/SEVERAL</b>                                                                                                                                                                            |  |
| <b>1 MATERIALES / MATERIALS</b>                                                                                                                                                                                               |  | <b>COD.</b>                                                                                                                                                                                                       |  | <b>OBSER. / NOTES</b>                                                                                                                                                                                          |  |
| <b>1</b>                                                                                                                                                                                                                      |  | <b>1</b>                                                                                                                                                                                                          |  | <b>1</b>                                                                                                                                                                                                       |  |
| BOLSA BCT-EE 250mL                                                                                                                                                                                                            |  | 5784                                                                                                                                                                                                              |  | FT-DT-0940 v11                                                                                                                                                                                                 |  |
| ENSAMBLE SPIKE                                                                                                                                                                                                                |  | 1076                                                                                                                                                                                                              |  | FT-E-0077 v9                                                                                                                                                                                                   |  |
| 3,000                                                                                                                                                                                                                         |  | 3,000                                                                                                                                                                                                             |  | 3,000                                                                                                                                                                                                          |  |
| <b>2 MATERIAL EMPAQUE / PACKAGING MATERIALS</b>                                                                                                                                                                               |  | <b>COD.</b>                                                                                                                                                                                                       |  | <b>DIMENSION/DIMENSION</b>                                                                                                                                                                                     |  |
| <b>2,1</b>                                                                                                                                                                                                                    |  | <b>2,1</b>                                                                                                                                                                                                        |  | <b>2,1</b>                                                                                                                                                                                                     |  |
| CAJA No.5B / BOX No.5B                                                                                                                                                                                                        |  | 00096_E                                                                                                                                                                                                           |  | 45,0x45,0x22,6                                                                                                                                                                                                 |  |
| 2,2                                                                                                                                                                                                                           |  | 00091_E                                                                                                                                                                                                           |  | 32x25                                                                                                                                                                                                          |  |
| PAPEL GRADO MEDICO PLANO / MEDICAL GRADE PAPER                                                                                                                                                                                |  | 00109_E                                                                                                                                                                                                           |  | 50,8x63,0                                                                                                                                                                                                      |  |
| BOLSA PE INTERNA / INTERNAL PE BAG                                                                                                                                                                                            |  | 00109_E                                                                                                                                                                                                           |  | 50,8x63,0                                                                                                                                                                                                      |  |
| BOLSA PE EXTERNA / EXTERNAL PE BAG                                                                                                                                                                                            |  | 00036_I                                                                                                                                                                                                           |  | 2,5X10,0                                                                                                                                                                                                       |  |
| ETIQUETA INTERNA / INTERNAL LABEL                                                                                                                                                                                             |  | 000139_I                                                                                                                                                                                                          |  | 15,0X10,0                                                                                                                                                                                                      |  |
| ETIQUETA EXTERNA / EXTERNAL LABEL                                                                                                                                                                                             |  | 00022_E                                                                                                                                                                                                           |  | 2"                                                                                                                                                                                                             |  |
| CINTA TRANSPARENTE / TRANSPARENT TAPE                                                                                                                                                                                         |  | 00105_E                                                                                                                                                                                                           |  | 2"                                                                                                                                                                                                             |  |
| CINTA IMPRESA / PRINTED TAPE                                                                                                                                                                                                  |  | 00105_E                                                                                                                                                                                                           |  | 2"                                                                                                                                                                                                             |  |
| <b>3 CONTROL DIMENSIONAL/ DIMENSIONAL CONTROL</b>                                                                                                                                                                             |  | <b>Measura</b>                                                                                                                                                                                                    |  | <b>PARAMETRO/PARAMETER mm</b>                                                                                                                                                                                  |  |
| 3,1 Longitud Externa / External Length                                                                                                                                                                                        |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,2 Ancho / Flat Width                                                                                                                                                                                                        |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,3                                                                                                                                                                                                                           |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,4                                                                                                                                                                                                                           |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,5                                                                                                                                                                                                                           |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,6                                                                                                                                                                                                                           |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 3,7                                                                                                                                                                                                                           |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| <b>4 PRUEBAS/TEST</b>                                                                                                                                                                                                         |  | <b>NORMA INTERNA / INTERNAL STANDARD</b>                                                                                                                                                                          |  | <b>PRUEBAS/TEST</b>                                                                                                                                                                                            |  |
| 4,1 Prueba Estallido / Burst Test                                                                                                                                                                                             |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 4,2 Prueba Hermeticidad / Hermeticity Test                                                                                                                                                                                    |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 4,3 Prueba Rasgado / Tear off test                                                                                                                                                                                            |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 4,4 Prueba de Partículas / Particle Test                                                                                                                                                                                      |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| 4,5 Prueba de Impresión / Printing Test                                                                                                                                                                                       |  | NA                                                                                                                                                                                                                |  | NA                                                                                                                                                                                                             |  |
| <b>5 OBSERVACIONES / NOTES</b>                                                                                                                                                                                                |  | <b>5</b>                                                                                                                                                                                                          |  | <b>5</b>                                                                                                                                                                                                       |  |
| 5,1 Verificar integridad de empaque antes de usar / Verify packaging's                                                                                                                                                        |  | 5,1                                                                                                                                                                                                               |  | 5,1                                                                                                                                                                                                            |  |
| 5,2 Integrity before use.                                                                                                                                                                                                     |  | 5,2                                                                                                                                                                                                               |  | 5,2                                                                                                                                                                                                            |  |
| 5,3 Almacenamiento / storage: Temperatura / Temperature 15-30 °C - Humedad                                                                                                                                                    |  | 5,3                                                                                                                                                                                                               |  | 5,3                                                                                                                                                                                                            |  |
| 5,4 relativa hasta / relative humidity up to 80%                                                                                                                                                                              |  | 5,4                                                                                                                                                                                                               |  | 5,4                                                                                                                                                                                                            |  |
| 5,5                                                                                                                                                                                                                           |  | 5,5                                                                                                                                                                                                               |  | 5,5                                                                                                                                                                                                            |  |
| 5,6                                                                                                                                                                                                                           |  | 5,6                                                                                                                                                                                                               |  | 5,6                                                                                                                                                                                                            |  |
| 5,7                                                                                                                                                                                                                           |  | 5,7                                                                                                                                                                                                               |  | 5,7                                                                                                                                                                                                            |  |
| 5,8                                                                                                                                                                                                                           |  | 5,8                                                                                                                                                                                                               |  | 5,8                                                                                                                                                                                                            |  |
| 5,9                                                                                                                                                                                                                           |  | 5,9                                                                                                                                                                                                               |  | 5,9                                                                                                                                                                                                            |  |
| 6                                                                                                                                                                                                                             |  | 6                                                                                                                                                                                                                 |  | 6                                                                                                                                                                                                              |  |



FT-DT-0949-11

2022 JUL 27  
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