



Granules India Limited

Dept.: Quality Control

CERTIFICATE OF ANALYSIS

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Manufacturing Site:

Granules India Limited
Survey No.160/A,161/E,162 &174/A
Gagillapur village,
Dundigal-Gandimaisamma Mandal,
Medchal-Malkajgiri Dist-500043,
Telangana,INDIA
Ph. No.: 91-8418-306401
Fax: 91-8418-306402

Corporate Address:

Granules India Limited
2nd Floor, 3rd Block,
My Home Hub, Adj to Cyber Towers,
Madhapur,Hyderabad – 500 081
E-mail: mail@granulesindia.com
Telephone: 91-40-66760000
Fax: 91-40-23115145

Product Name :COMPRESSO IBU 66S (IBUPROFEN GRANULES DC 66%)

| | | | |
|-------------|------------|---------------------------|--------------|
| Batch No.: | 3040747 | A.R. No.: | FP/0268/0120 |
| Mfg. Date: | JAN'2020 | Exp. Date: | DEC'2022 |
| Spec. No.: | GGFPS110-R | Rev. No.: | 02 |
| Batch Size: | 6000.00 Kg | Analysis completion date: | 31/01/2020 |

| S.No. | TEST | SPECIFICATION | RESULT |
|-------|--|--|---|
| 1. | Characteristics | White free flowing granules with characteristic odor. | White free flowing granules with characteristic odor. |
| 2. | Identification Ibuprofen a. UV Absorption in the range of 240-300 nm of 0.025% w/v solution in 0.1M Sodium hydroxide b. IR Spectrum c. By HPLC | Absorption Maxima at about 264 nm and 273 nm. The IR spectrum of test sample shall be concordant with that of Reference spectrum The retention time of the Ibuprofen peak in the chromatogram of the Assay preparation correspond to the chromatogram of the standard preparation, as obtained in the Assay. | Maxima at 264 and 273 nm The IR spectrum of test sample is concordant with that of Reference spectrum The retention time of the Ibuprofen peak in the chromatogram of the Assay preparation correspond to the chromatogram of the standard preparation, as obtained in the Assay. |
| 3. | Moisture content (by K.F Method) | 2.3 - 3.3% w/w | 2.9% w/w |

| | | |
|-------------------------------|-------------------------------|---------------------------------|
| Prepared by QC Sign & Date | Approved by QC Sign & Date | Authorized by QA Sign & Date |
| <i>R. Venkateswara Rao</i> | <i>P. Venkateswara Rao</i> | <i>J. Sanjeeva Reddy</i> |

R. Venkateswara Rao

Executive - QC

Ref. No.: GGQC021/F-04-01

P. Venkateswara Rao

Dy. Manager - QC

J. Sanjeeva Reddy

Dy. Manager - QA



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| 4. | Ibuprofen Content (by HPLC Method) (On anhydrous basis) | 65.00 to 68.00% w/w | 67.45% w/w |
| 5. | Limit of 4-Isobutylacetophenone | NMT 0.1% | Below LOQ (LOQ=0.0043%) |
| 6. | Related substances a.2-(4-butylphenyl) propionic acid b. Impurity-j(2-4-Isobutyrylphenyl) propionic acid c. Any other impurity d. Total other impurities | NMT 0.3% NMT 0.3% NMT 0.3% NMT 0.7% | Not detected Not detected 0.06% 0.06% |
| 7. | Bulk Density in g/ml a. Tapped b. Untapped | For Information For Information | 0.725 g/ml 0.562 g/ml |
| 8. | Sieve Analysis(Particle size distribution) ASTM Mesh No. #20 #60 #100 #200 PAN | % Cumulative retention 0.0 – 7.0% 35.0 – 65.0% 55.0 – 80.0% 75.0 – 95.0% NMT 25.0% | % Cumulative retention 5.4% 44.6% 62.1% 82.1% 17.9% |

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| <i>R. Subbarao</i> | <i>P. Venkatesh Rao</i> | <i>J. Sanjeeva Reddy</i> |

R. Subbarao

Executive - QC

Ref. No.: GGQC021/F-04-01

P. Venkatesh Rao

Dy. Manager - QC

J. Sanjeeva Reddy
Dy. Manager - QA

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| 09. | Residue on ignition | NMT 1.8% w/w | 1.2 % w/w |
| *10. | Residual Solvents | Shall meet the requirement as per USP<467> | Not Applicable |
| 11. | Microbial Limit Test a.Total Aerobic Microbial Count b.Total Yeast and Moulds Count c. Pathogens i) <i>Salmonella species</i> ii)(<i>E.Coli</i> , <i>Pseudomonas aeruginosa</i> , <i>Staphylococcus aureus</i> and <i>Candida albicans</i>) | NMT 1000 cfu/g NMT 100 cfu/g Shall be absent/ 10g Shall be absent/ g | < 10 cfu/g < 10 cfu/g Absent / 10g Absent / g |

Report: Product complies with the above specifications.

*Remarks: Residual solvents test is not applicable as no solvent used in the manufacturing process and Drug product complies with the requirements USP General chapter <467>.

Disclaimer statement: The product meets the requirements listed in the recommendations of ICH Q3D (Guideline for Elemental Impurities) and USP <232/233>.

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R. Venkateswara Rao

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