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**Factory:**

Indorama Ventures Corlu PET Sanayi A.S.

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**Sales Specifications**

Product: Polyethylene Terephthalate (PET) Polymers – Copolymer

**RAMAPET N1**

Property	Unit	Value	Test Method
Intrinsic Viscosity	dl/g	0.80 ± 0.02	IR-001 (Ubbelohde Viscometer)
Acetaldehyde	ppm	1 Max.	IR-002 (Gas Chromatograph)
Melting Point	°C	247 ± 2	IR-003 (Differential Scanning Calorimeter)
Color b		-2.0 ± 1.5	IR-004 (Hunter Lab)
Crystallinity	%	50 Min.	IR-005 (Density Gradient Column)
Moisture Content (when packed)	wt %	0.2 Max.	IR-006 (Gravimetric Method)
Chips/gm	Pieces	60 ± 5	IR-007 (Weight Method)

**Description**

**RAMAPET N1** is a general purpose food grade PET copolymer resin that is suitable for a wide variety of containers. The resin offers good strength characteristics like dimensional stability and mechanical properties. Suitable for carbonated water, alcoholic beverages, pharmaceuticals, oils, agrochemicals, wide mouth containers and for APET sheet / film extrusion application. It is also suitable for heat set blow molding that are used for warm fill applications.

**RAMAPET N1** resin is considered safe for food packaging applications based upon compliance with FDA regulation 21 CFR Section 177.1630, EC regulation 90/128/EEC and CONEG (Heavy Metals) regulations.

**Warranty**

Indorama warrants that its products will comply with the specifications and related regulatory compliance detailed in its publications. No other warranty, either express or implied regarding the suitability of the product for any particular purpose is made. The buyers are expected to make their own determination about the safety, health, environmental protection and suitability of use for their intended purpose. No warranty is made of the merchantability or fitness of any product and nothing herein waives any of the seller's conditions of sale.

Date of last revision: September 2016